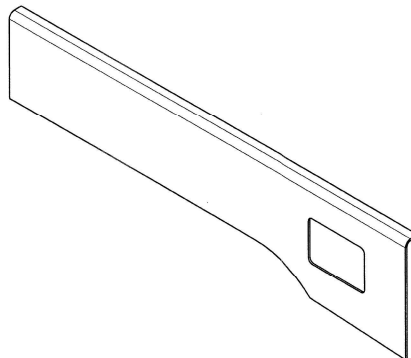
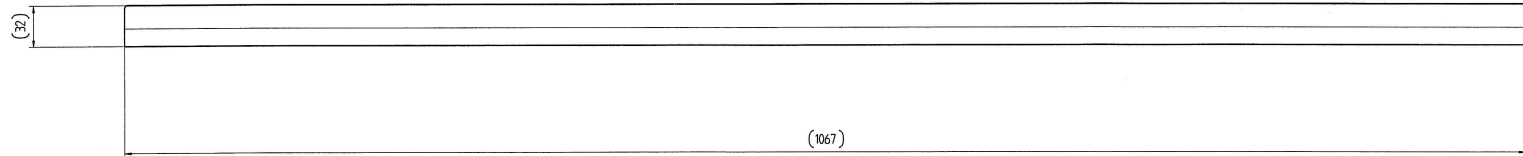
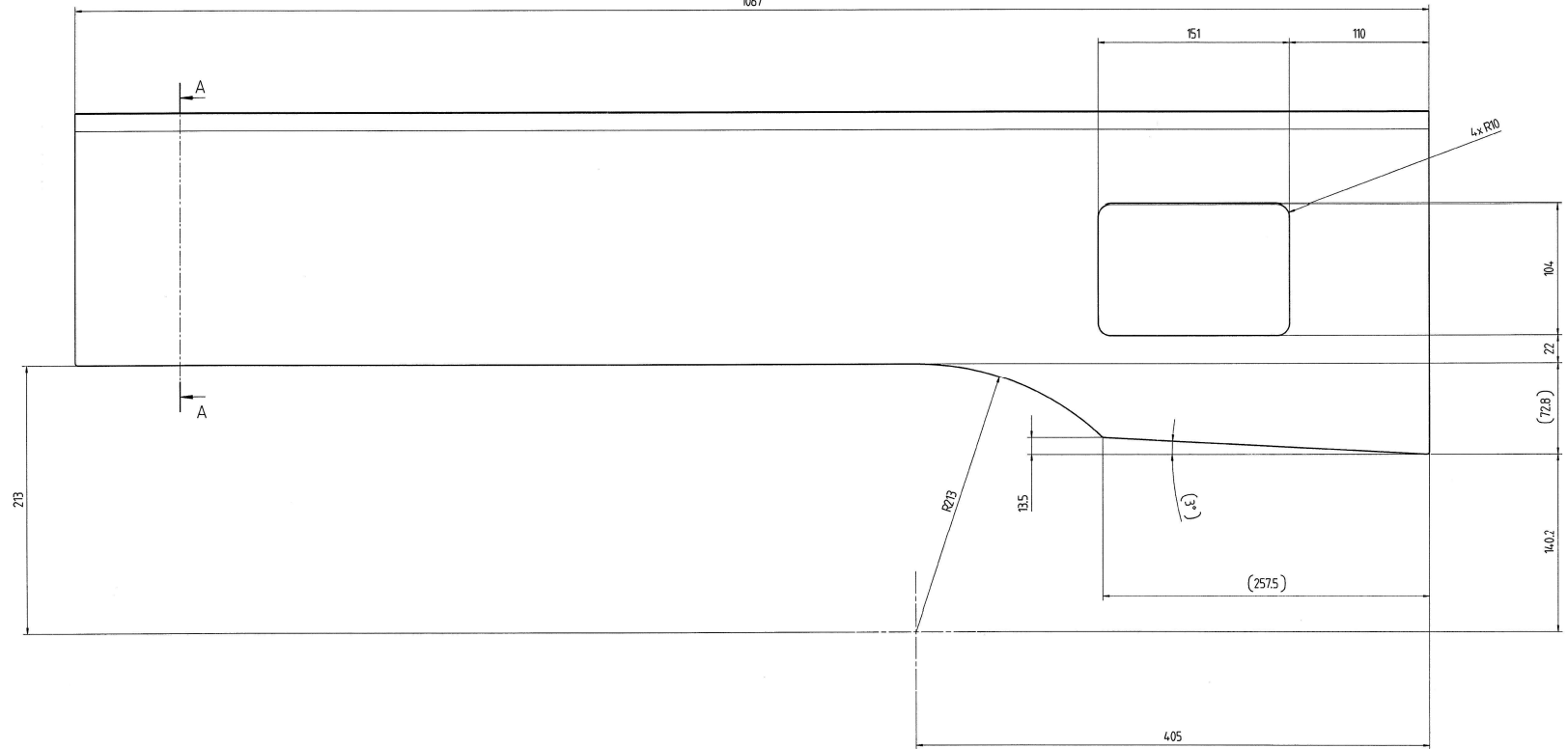
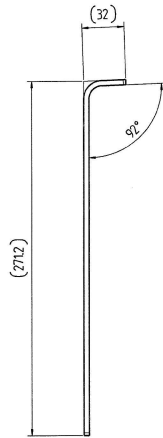
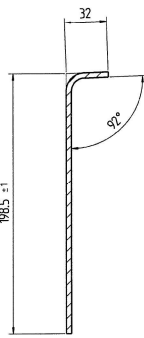


Section A-A



NOTA : *PROVEDLA*  
 - Metal sheet thickness : 4 mm  
 - Radii without dimension : R = 2  
 - Bend radii : R = 10  
 POLONIEZ 04750

Condition at time of delivery	
de-scaled degree of purity SA 2.1/2 acc. ISO 8503-1 without burrs acc. VDI 1110	X
Permissible top-end rounding during flame cutting false positive bead acc. VDI 1572	
oil-free / free of grease	
altered	
aging permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 < ≤ 3000	≥ 3000
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	± 2,5

First angle projection	02 (Ind. -> Direct permissible)	Address opening on panel	14878
General tolerance (GT) in mm	Material: S235JR following EN10025-2		
Size range	Inspection dm.	Blank no.	Weight: in kg
≤ 30	≤ 120	≤ 400	≤ 1000
≤ 30	≤ 120	≤ 400	≤ 1000
GT course	Date	Name	Blank no.
L 1 1 2 2 3 3 4	Drawn 27.10.14	Checked 27.10.14	Released 27.10.14
≤ 1 1 2 2 3 3 4	Lengths L1 and angle L1, L2, L3, L4	Radius R1, R2, R3, R4	Thickness t1, t2, t3, t4
≤ 1 1 2 2 3 3 4	Roundness	straightness/flatness	concentricity
≤ 1 1 2 2 3 3 4	parallelism	position	language: en/fr
side panel			
11914.012108			
Released			

PŘEKLAD

date: 10.12.2014

PROVEDLA

10.12.2015

ARCHIV

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